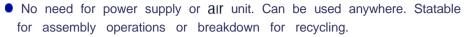
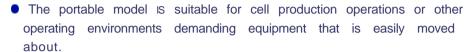


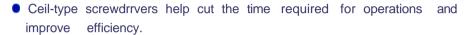
Screwdrivers for cell production

Serusute 12 Series

■Features







production of numerous products
Can tighten up to 4.000 M 3 0 screws. Has function for monitoring

every tightening operation down to the last one.

(example; a safety tip bit design

• Cell-type screwdrivers are an innovative system suitable small volume

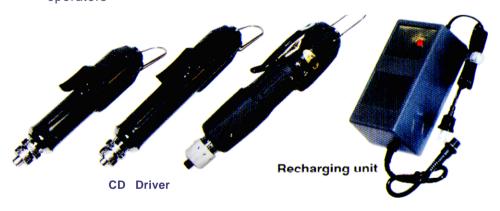
- The cell-type screwdrrvers can be worn on the operator's belt. and can be Instantly removed from the belt as the situation may require In this and other ways. the screwdrivers are designed with safety in mind
- The cell-type screwdrivers are have a power-saving function, and their quiet operation contributes to improved environmental conditions.
- The cell-type screwdrrvers are light. minimizing the burden to the operators



Portable model



Bench-mount model



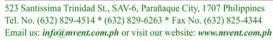
Cell-type screwdriver product assembly chart

Voltage Rating	CD Driver Model	Bit Type	Battery	Recharging unit
	CD-4000 (Lever Start Type Push-to-Start Type)	Hios H4	Bench-mount model	
12V	CD-5000 (Lever Start Type Push-to-Start Type)	or 1/4 Hexagonal	CDB-12	CDC-12
DC	CD-6000 (Lever Start Type Push-to-Start Type)	Hios H5	Portable model CDS-12	(1 battery type)

- Dale of issue of catalog: January. 2002 02A Catalog number. EK-A010
- Specifications or appearance of products are subject to change without prior announcement.



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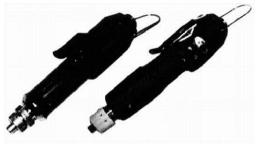


Screwdrivers for cell production Serusute 12 Series

CD Driver

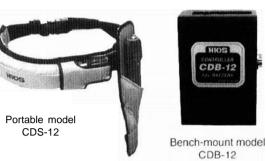
Battery (with control function)

Recharging unit





Portable model **CDS-12**





CD Driver specifications

CD-4000 (Lever Start Type/Push-to-Start Type)

CD-5000 (Lever Start Type/Push-to-Start Type)

CD-6000 (Lever Start Type/Push-to-Start Type)

		Mini Type		StandardType	
Model			CD-4000	CD-5000	CD-6000
Voltage Rating			12VDC		
Torque Switching			Stepless Adjustment		
		N-m	0.1 - 0.5	0.4-1.2	0.5 - 1.5
Output Torque Range Ibf . in			0.9 - 4.3	3.5 - 10	4.3-13
		kgf -cm	1-5	4-12	5-15
Rotation Speed	d (r.p.m)	12V	1.000	1,000	1,300
Screw Size	Small S	Size Screw	1.4 - 2.6	2.0 - 3.0	2.6 - 4.0
(mm)	Tappin	g Screw	1.4 - 2.3		
Dimensions	Grip	dia.	Ø:	32.5	Ø 37
(mm)	Lengt	h	197	207	221
Weight (g)			Approx. 353	Approx. 442	506
Bit Diameter (mm)				s H4 exagonal	Hios H5 or 1/4 Hexagonal
Cord Length (m)			2	0 (curled cord	l)

Optional power cords of 2-meter length are available in straight.

Specificationsofbattery for portable screwdrivers

Model	CDS-12
Output Voltage	10 cells 12 VDC
Battery	1,900 mAh
Weight* (g)	1,010
Belt Length (cm)	70 - 110

Specifications of battery for bench-mount screwdrivers

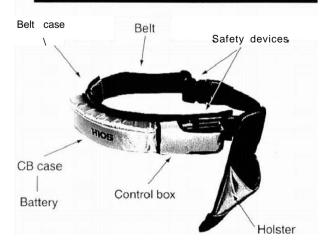
Model	CDB-12
Output Voltage	10 cells 12 VDC
Battery	1,900 mAh
Weight (g)	930
Dimensions (mm)	100 × 50 × 140 (H)
Has power switch restore function.	and breaker

Batteries for both the portable and bench-mount models will power approximately 4.000 tightening operations on a full charge (estimate for use with Model CD-5000, providing 11N *m (10 kgf *cm) torque)

Specifications of recharging unit

Model	CDC-12	
Ratings	Primary side: AC 100 V. 120 V. 220.240 V, 50160 Hz	
Hattings	Secondary, sude: DC 1.5 V 1,900 mA	
Recharge Time	60-90 minutes	
Dimensions (mm)	160 x 97 x 78 (H)	

Cell type portable screwdriver parts



ME Accessories to battery for portable model

Model	Part No.	Name
	CDS12-HD01	Belt
	CDS12-HD02	Belt case
	CDS12-HD03	case
CDS-12	CDS12-HD04	Holster
	CDS12-CB	Control box (skeleton type)
	CDS12-BT-19	1,900 mAh battery (standard equipment)*
	CDS12-BT-13	1,300 mAh battery (special order)*

The following two kinds of batteries are available:

- 1.900 mAh battery (standard equipment),
- 1,300 mAh battery (special order).

Hios Inc.,

^{*} The indicated weight of the 1,900 mAh portable-type battery, includes belt, belt case, CB case, control box and holster.